



Toolbox Safety Talks

Safety Around Conveyer Belts

- 1) What are the hazards involved with conveyer belts?
 - a. Being caught in moving parts that may lead to serious injuries or death

- 2) What hazards should you be aware of when working near conveyer belts?
 - a. Guarding
 - b. Clothing
 - c. Lockout/Tagout
 - d. Emergency shutoff
 - e. Slip, trip, and fall hazards

- 3) What safe practices should be used when working in the vicinity of conveyer belts?
 - a. Never perform ANY service on a conveyor until it is properly locked out
 - b. Only authorized maintenance personnel should perform any type of service
 - c. Keep clothing, fingers, hair, and any other body parts away from the conveyor
 - d. Never climb, sit, or ride on a conveyor
 - e. Don't load the conveyor outside of its limits
 - f. Never remove or alter conveyor guards
 - g. Know the location of the start and stop controls
 - h. Keep the start and stop controls free of obstructions
 - i. Keep all personnel clear of the conveyor before starting
 - j. Only trained personnel should operate conveyors
 - k. Keep the area around the conveyors clear of obstructions
 - l. Always report any unsafe practices to management personnel

- 4) Are any of our conveyer belts missing any guards?
- 5) Are any of our conveyer belts in need of maintenance or repair?
- 6) Are the emergency shutoff switches accessible?
- 7) Has anyone had an accident or near-miss with a conveyer belt?
- 8) Can someone demonstrate and explain our lockout/tagout procedures?



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Make Time for Safety, Everyday! – Yes, production is important, *but the focus must be on Safe Production!* Keep that in the back of your mind. Don't take risky chances and stay out of harm's way. Nobody goes to work thinking 'I'm going to get hurt or killed on the job, today!' But every day 15,000-17,000 workers suffer disabling injuries on the job and another 11-17 are killed. ***What are you doing to make sure it doesn't happen on your shift?***

Keep stoking the fire; we can't let the 'Safety Train' run out of steam!

Date Presented: _____

Presented By: _____

Attendance Sheet
