



Toolbox Safety Talks

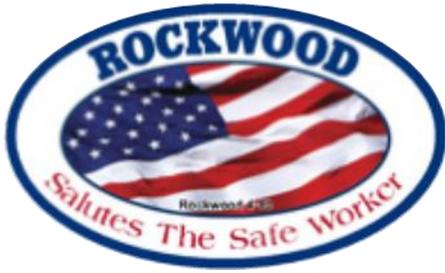
Conveyers & Stationary Equipment (Tailpiece & Rollers)

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- 1) What are the hazards involved with working near rollers and tail pieces?
 - a. Unexpected start up
 - b. Caught in Machinery
 - i. Lacerations
 - ii. Fractures
 - iii. Amputations
 - iv. Death
- 2) What hazards should you look for before working near rollers and tail pieces
 - a. Poor or no guarding
 - b. Equipment in use
 - c. Is lockout/tagout being used
- 3) What safe practices should be used when working near conveyers and stationary equipment?
 - a. Don't clean moving idlers
 - b. Install scrapers
 - c. Lockout/Tagout prior to maintenance, cleaning, and removing guards
 - d. Adjust belts from the return side, and use proper tools
 - e. Never reach around a guard. Be aware of hand position at all times.
 - f. Guard all rollers and tail pieces likely to have accidental contact
- 4) Do we have any unguarded return rollers or tail pieces?
- 5) Are any of our rollers and tail pieces in need of repair?
- 6) Any ideas how we can make our guards better?
- 7) Has anyone seen or had a near-miss accident when working or rollers or tail pieces?
- 8) Is lockout/tagout being use properly at our facility?



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Date Presented: _____

Presented By: _____

Attendance Sheet
