



Toolbox Safety Talks

Conveyers & Stationary Equipment (Falling Material)

6

- 1) What are the hazards involved with working under conveyers and stationary equipment?
 - a. Being struck by falling material
 - b. Walking in to overhead hazards

- 2) What hazards should you look for before working near conveyers and other stationary equipment?
 - a. Spilling material
 - b. Materials rolling on the belt
 - c. Overloaded transfers
 - d. Loose machine guards
 - e. Missing and/or damaged guards
 - f. Hazards at head height (walking in to beams, corners, etc.)
 - g. Unguarded counterweights

- 3) What safe practices should be used when working near conveyers and stationary equipment?
 - a. Control loading to prevent spills
 - b. Use skirts, baffles, chains, or guards to contain materials at transfer points
 - c. Wear PPE at all times
 - d. Do not pass barricades or restricted areas
 - e. Do not remove spill controls while equipment is running
 - f. Be aware of hazards at head height - paint or pad these areas
 - g. Limit exposure under conveyers and equipment

- 4) Which of our conveyers or equipment pose a spill hazard? How can we correct this?
- 5) Are any of our conveyers or equipment in need of repair?
- 6) Do we have any guards that are loose, damaged, or could fall?
- 7) Has anyone seen or had a near-miss accident from material falling off equipment?
- 8) Who do we report conveyor and equipment problems to?



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Date Presented: _____

Presented By: _____

Attendance Sheet



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