Always examine and take down ribs according to the approved roof control plan and work from a point of safety!

Walk in the center of entry in mines with weak ribs and inconsistencies in the coal seam and roof!

Never turn your back to the ribs, lean against the ribs or stand between ribs and equipment!

Examine ribs for hazards or unusual conditions and address with supplemental supports!

Bolt roof and ribs according to the approved roof control plan!

Check outby ribs and travelways for changing conditions!

Report rib problems to a supervisor ASAP!

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