Never go in by roof supports.

Always conduct a site examination and evaluation to identify any hazards or concerns.

It takes teamwork— communicate all changing conditions, hazards and concerns to all your crew members.

Promptly correct these hazards or concerns before starting to work in the area.

Never take shortcuts.

Avoid wearing loose fitting gloves or clothing that could be entangled in the machinery.

Never operate machinery if it is not operating properly.

Avoid pinch points, especially near the boom, ATRS and canopy.

Always maintain safe body positioning between ribs and equipment.

Avoid hand placement on rotating drill steels, booms and other moving components.

Ensure ATRS is properly contacting the roof area.

Keep other workers at a safe distance.

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