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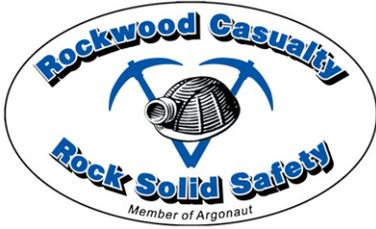
Toolbox Safety Talks

Conveyers & Stationary Equipment (Tailpiece & Rollers)

- 1) What are the hazards involved with working near rollers and tail pieces?
 - a. Unexpected start up
 - b. Caught in Machinery
 - i. Lacerations
 - ii. Fractures
 - iii. Amputations
 - iv. Death
- 2) What hazards should you look for before working near rollers and tail pieces
 - a. Poor or no guarding
 - b. Equipment in use
 - c. Is lockout/tagout being used
- 3) What safe practices should be used when working near conveyers and stationary equipment?
 - a. Don't clean moving idlers
 - b. Install scrapers
 - c. Lockout/Tagout prior to maintenance, cleaning, and removing guards
 - d. Adjust belts from the return side, and use proper tools
 - e. Never reach around a guard. Be aware of hand position at all times.
 - f. Guard all rollers and tail pieces likely to have accidental contact
- 4) Do we have any unguarded return rollers or tail pieces?
- 5) Are any of our rollers and tail pieces in need of repair?
- 6) Any ideas how we can make our guards better?
- 7) Has anyone seen or had a near-miss accident when working or rollers or tail pieces?
- 8) Is lockout/tagout being use properly at our facility?



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Make Time for Safety, Everyday! – Yes, production is important, *but the focus must be on Safe Production!* Keep that in the back of your mind. Don't take risky chances and stay out of harm's way. Nobody goes to work thinking 'I'm going to get hurt or killed on the job today!' But every day 15,000-17,000 workers suffer disabling injuries on the job and another 11-17 are killed. *What are you doing to make sure it doesn't happen on your shift?*

Keep stoking the fire; we can't let the 'Safety Train' run out of steam!

Date Presented: _____

Presented By: _____

Attendance Sheet
