



Toolbox Safety Talks

Moving Parts (Heavy Equipment)

- 1) What are the hazards involved with moving parts?
 - a. Being caught in and/or crushed resulting in serious injuries or death
- 2) What danger zones should be recognized?
 - a. Identify danger zones
 - i. Between the lift arms and the cab
 - ii. Between the lift arms and the frame
 - iii. Between tool attachments and the frame on either side
 - iv. Under the work tool attachment
- 3) What safe practices should be used when operating heavy equipment?
 - a. Never stand under a raised attachment
 - b. Never enter or exit under a raised attachment
 - c. Always start the engine and operate controls from INSIDE the cab
 - d. Stay secure in the cab by fastening the seat belt and safety bar
 - e. Never exit the cab when the engine is running
 - f. Never lift loads high enough that material could dump back into the cab
 - g. Do not work under a raised attachment unless the lift arms are secured in the up position using approved lift arm support
 - h. Perform maintenance with the key removed and the engine off; also ensure that the parking brake is set, wheels are blocked and the attachments are lowered
 - i. Never exit the cab when the engine is running
 - j. Keep your body inside the cab at all times, including your head, arms and legs
- 4) Do we have any equipment in need of repair?
- 5) Do we have any equipment that is missing safety guards?
- 6) Are our equipment blocks in good condition? Are we using them?
- 7) Has anyone had an accident or near-miss on a piece of equipment?
- 8) Can someone show me where the most hazardous areas are on a highlift?



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Make Time for Safety, Everyday! – Yes, production is important, *but the focus must be on Safe Production!* Keep that in the back of your mind. Don't take risky chances and stay out of harm's way. Nobody goes to work thinking *'I'm going to get hurt or killed on the job, today!'* But every day 15,000-17,000 workers suffer disabling injuries on the job and another 11-17 are killed. ***What are you doing to make sure it doesn't happen on your shift?***

Keep stoking the fire; we can't let the 'Safety Train' run out of steam!

Date Presented: _____

Presented By: _____

Attendance Sheet
