

Toolbox Safety Talks

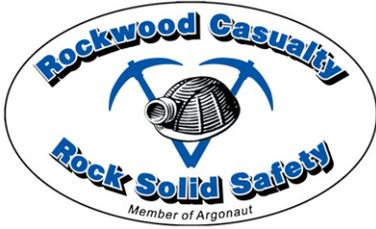
Conveyers & Stationary Equipment (Falling Material)

- 1)** What are the hazards involved with working under conveyers and stationary equipment?
 - a. Being struck by falling material
 - b. Walking in to overhead hazards

- 2)** What hazards should you look for before working near conveyers and other stationary equipment?
 - a. Spilling material
 - b. Materials rolling on the belt
 - c. Overloaded transfers
 - d. Loose machine guards
 - e. Missing and/or damaged guards
 - f. Hazards at head height (walking in to beams, corners, etc.)
 - g. Unguarded counterweights

- 3)** What safe practices should be used when working near conveyers and stationary equipment?
 - a. Control loading to prevent spills
 - b. Use skirts, baffles, chains, or guards to contain materials at transfer points
 - c. Wear PPE at all times
 - d. Do not pass barricades or restricted areas
 - e. Do not remove spill controls while equipment is running
 - f. Be aware of hazards at head height - paint or pad these areas
 - g. Limit exposure under conveyers and equipment

- 4)** Which of our conveyers or equipment pose a spill hazard? How can we correct this?
- 5)** Are any of our conveyers or equipment in need of repair?
- 6)** Do we have any guards that are loose, damaged, or could fall?
- 7)** Has anyone seen or had a near-miss accident from material falling off equipment?
- 8)** Who do we report conveyor and equipment problems to?



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Make Time for Safety, Everyday! – Yes, production is important, *but the focus must be on Safe Production!* Keep that in the back of your mind. Don't take risky chances and stay out of harm's way. Nobody goes to work thinking 'I'm going to get hurt or killed on the job today!' But every day 15,000-17,000 workers suffer disabling injuries on the job and another 11-17 are killed. ***What are you doing to make sure it doesn't happen on your shift?***

Keep stoking the fire; we can't let the 'Safety Train' run out of steam!

Date Presented: _____

Presented By: _____

Attendance Sheet
