



# Toolbox Safety Talks

## Equipment Maintenance (Drive Belts & Chains)

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- 1)** What are the hazards involved with maintenance on drive belts and chains?
  - a. Caught in machinery
  - b. Accidental start up
  - c. Stored energy
  - d. Accidents involved with drive belts & chains
    - i. Amputations
    - ii. Lacerations
    - iii. Fractures
  
- 2)** What hazards should be recognized?
  - a. Pinch points
  - b. Stored energy
  - c. Identify lockout/tagout points
  - d. Loose clothing
  - e. Machine guarding
  
- 3)** What safe practices should be used?
  - a. Lockout/tagout procedures should always be used
  - b. Keep all guards in place and maintained
  - c. Relieve stored energy and block equipment
  - d. Keep hands away from pinch points
  - e. Use the right tool for the job
  
- 4)** Where do we keep lockout/tagout devices?
- 5)** Do all maintenance personnel have locks and tags?
- 6)** How do gloves help? How can gloves hurt?
- 7)** Which belts or chains can turn suddenly? (All of them)
- 8)** Has anyone seen an incident or close call when working on a belt or chain?
- 9)** How could this accident have been prevented?
- 10)** Can someone go through the lockout/tagout procedure?
- 11)** What is stored energy?



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**Make Time for Safety, Everyday!** – Yes, production is important, *but the focus must be on Safe Production!* Keep that in the back of your mind. Don't take risky chances and stay out of harm's way. Nobody goes to work thinking 'I'm going to get hurt or killed on the job today!' But every day 15,000-17,000 workers suffer disabling injuries on the job and another 11-17 are killed. *What are you doing to make sure it doesn't happen on your shift?*

***Keep stoking the fire; we can't let the 'Safety Train' run out of steam!***

**Date Presented:** \_\_\_\_\_

**Presented By:** \_\_\_\_\_

### Attendance Sheet
