



Toolbox Safety Talks

Equipment Maintenance (Blocking & Locking)

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- 1)** What are the hazards involved with equipment moving while being worked on?
 - a. Moving equipment
 - i. Lacerations
 - ii. Fractures
 - iii. Amputations
 - iv. Death

- 2)** What hazards should be recognized?
 - a. Power left on
 - b. Equipment not blocked against movement
 - c. Lockout/tagout
 - d. Accidental start up
 - e. Stored energy

- 3)** What safe practices should be used?
 - a. De-energize means neutralizing electrical, mechanical, hydraulic, pneumatic, and gravitational power
 - b. Secure all equipment and parts against movement during maintenance
 - c. Take time prior to work to look for potential hazards and plan blocking needs
 - d. Use caution when blocking, avoid pinch points
 - e. Take the keys for the equipment being worked on to prevent accidental start up
 - f. Use lockout/tagout when applicable
 - g. Release all stored or potential energy prior to working

- 4)** Where do we keep blocking material?
- 5)** Do we have enough blocking material, is it in good condition?
- 6)** What is a good way to block loader arms?
- 7)** How do you avoid pinch points when placing blocks?
- 8)** Why should you keep the keys to the equipment that you are working on?
- 9)** What does it mean to release all stored energy?
- 10)** Has anyone been involved in an incident or near miss due to improper blocking?



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Make Time for Safety, Everyday! – Yes, production is important, *but the focus must be on Safe Production!* Keep that in the back of your mind. Don't take risky chances and stay out of harm's way. Nobody goes to work thinking 'I'm going to get hurt or killed on the job today!' But every day 15,000-17,000 workers suffer disabling injuries on the job and another 11-17 are killed. *What are you doing to make sure it doesn't happen on your shift?*

Keep stoking the fire; we can't let the 'Safety Train' run out of steam!

Date Presented: _____

Presented By: _____

Attendance Sheet

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