

# Do Not Get Carried Away! Working Around Conveyors

Do not service or work on conveyors until the motor is disconnected and lockout/tagout is implemented.

Do not wear loose-fitting or torn clothing.

Always shutdown motors before attempting to free or clear obstructions.

Never operate if guards are missing. Remember to re-install guard after repair or maintenance work.

Keep emergency shutdown controls free of obstructions and operable at all times.

Never cross over or beneath moving belts.

