1) What are the hazards involved with chipper machines?
   a. Amputation or death can occur as a result of workers being pulled into chippers
   b. Injury from flying objects
   c. Hearing loss

2) What hazards should you look for before operating a chipper?
   a. Training
   b. Supervision for new employees
   c. Chocked wheels to prevent rolling or sliding
   d. Lockout / Tagout for maintenance or clearing jams
   e. Safeguards in place

3) What safe practices should be used when working with chippers?
   a. Always follow the manufacturer's operation, maintenance, and safety instructions
   b. NEVER reach into the chipper while it is operating
   c. Never wear loose-fitting clothing near a chipper
   d. Prevent contact with operating chipper components by guarding the infeed and
      discharge ports and securing doors or access covers so they cannot be opened until
      the drum or disc comes to a complete stop
   e. Always wear appropriate personal protection equipment, such as earplugs, safety
      glasses, hard hats, and gloves
   f. Always use lockout / tagout

4) What safety procedures did we not cover?
5) Are any of our chippers missing any guards?
6) Is there a way to improve our training or safety procedures for chipper use?
7) Has anyone had an accident or near-miss while working with a chipper?
8) Can someone explain to me what items should be covered in a pre-operation inspection?

Rockwood Casualty Insurance Company (Rockwood) may provide safety management services to its insureds in order to reduce the risk of loss that may lead to insurance claims. The information and advice we provide is not intended to include all possible safety measures and controls. Rockwood does not warrant that losses and claims will be avoided or mitigated if our recommendations are followed. The safety management services we provide do not relieve the insured of its own duties and obligations with regard to safety matters, nor does Rockwood guarantee to the insured or others that the insured's property and/or operations are safe, healthful, or in compliance with applicable laws, regulations or standards. The insured remains responsible for its own operations, safety practices and procedures and should consult with legal counsel and safety professionals, of its own choosing, as it deems appropriate.
Make Time for Safety, Everyday! – Yes, production is important, but the focus must be on Safe Production! Keep that in the back of your mind. Don’t take risky chances and stay out of harm’s way. Nobody goes to work thinking 'I’m going to get hurt or killed on the job, today!’ But every day 15,000-17,000 workers suffer disabling injuries on the job and another 11-17 are killed. What are you doing to make sure it doesn’t happen on your shift?

Keep stoking the fire; we can’t let the 'Safety Train' run out of steam!

Date Presented: ___________________  Presented By: ___________________

Attendance Sheet

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