1) What are the hazards involved with maintenance on drive belts and chains?
   a. Caught in machinery
   b. Accidental start up
   c. Stored energy
   d. Accidents involved with drive belts & chains
      i. Amputations
      ii. Lacerations
      iii. Fractures

2) What hazards should be recognized?
   a. Pinch points
   b. Stored energy
   c. Identify lockout/tagout points
   d. Loose clothing
   e. Machine guarding

3) What safe practices should be used?
   a. Lockout/tagout procedures should always be used
   b. Keep all guards in place and maintained
   c. Relieve stored energy and block equipment
   d. Keep hands away from pinch points
   e. Use the right tool for the job

4) Where do we keep lockout/tagout devices?
5) Do all maintenance personnel have locks and tags?
6) How do gloves help? How can gloves hurt?
7) Which belts or chains can turn suddenly? (All of them)
8) Has anyone seen an incident or close call when working on a belt or chain?
9) How could this accident have been prevented?
10) Can someone go through the lockout/tagout procedure?
11) What is stored energy?
Rockwood Casualty Insurance Company (Rockwood) may provide safety management services to its insureds in order to reduce the risk of loss that may lead to insurance claims. The information and advice we provide is not intended to include all possible safety measures and controls. Rockwood does not warrant that losses and claims will be avoided or mitigated if our recommendations are followed. The safety management services we provide do not relieve the insured of its own duties and obligations with regard to safety matters, nor does Rockwood guarantee to the insured or others that the insured’s property and/or operations are safe, healthful, or in compliance with applicable laws, regulations or standards. The insured remains responsible for its own operations, safety practices and procedures and should consult with legal counsel and safety professionals, of its own choosing, as it deems appropriate.